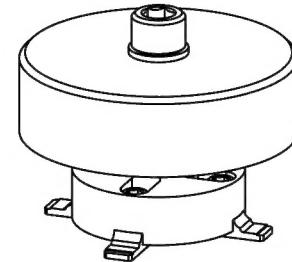
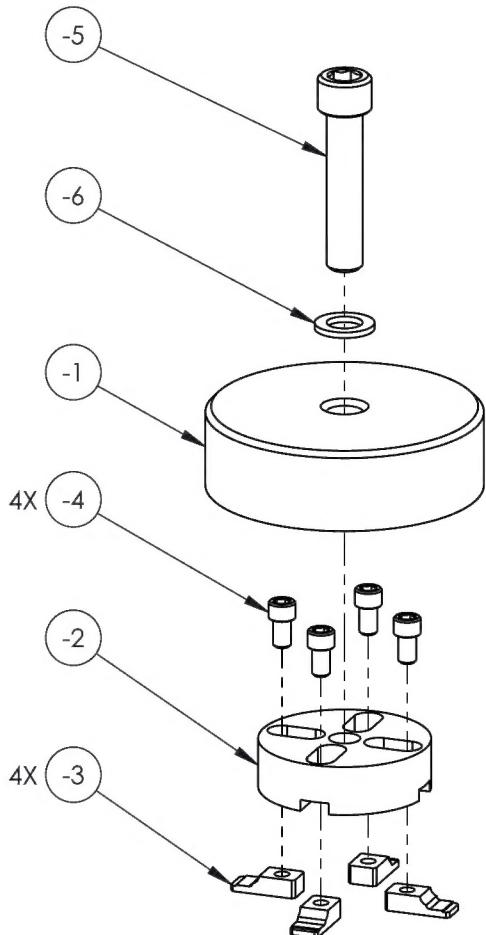


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 SHORTENED DIM. 230'S LENGTH FOR CLEARANCE AND MODIFIED FOR BEARING P/N 369D25147.	12/21/2005		
1A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE, ADDED ASSY. DWG., SECTION A-A DELETED.	12/2/2009	RJC	RW
2	15-0114	UPDATED TO NEW DRAFTING STANDARDS. -4 ADDED B/O INFO #81251A621. -5 ADDED B/O INFO #91251A849. -6 ADDED B/O INFO #5906K518.	5/21/2015	DPD	JAG

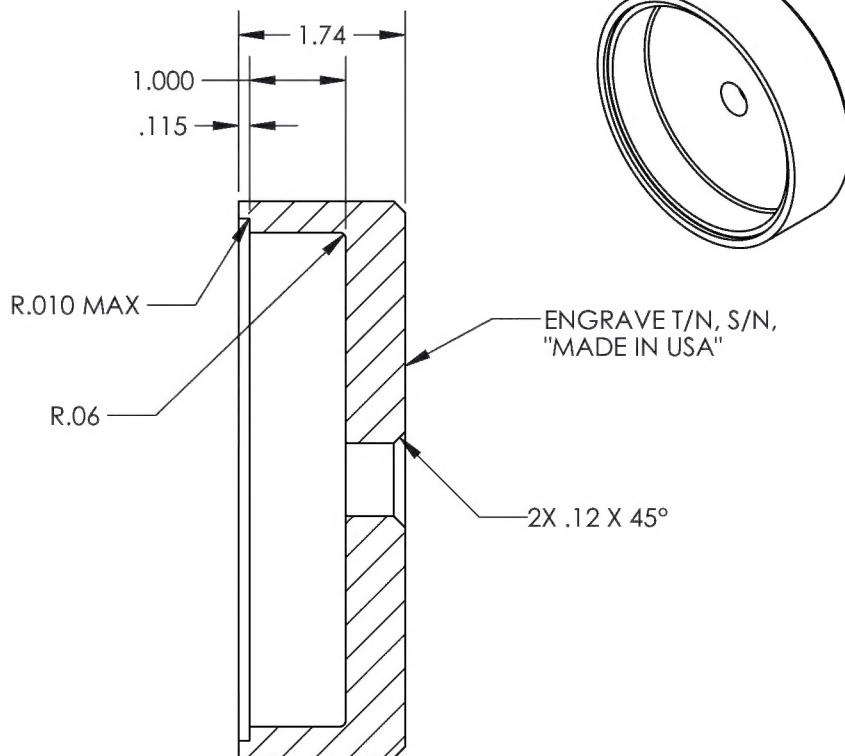
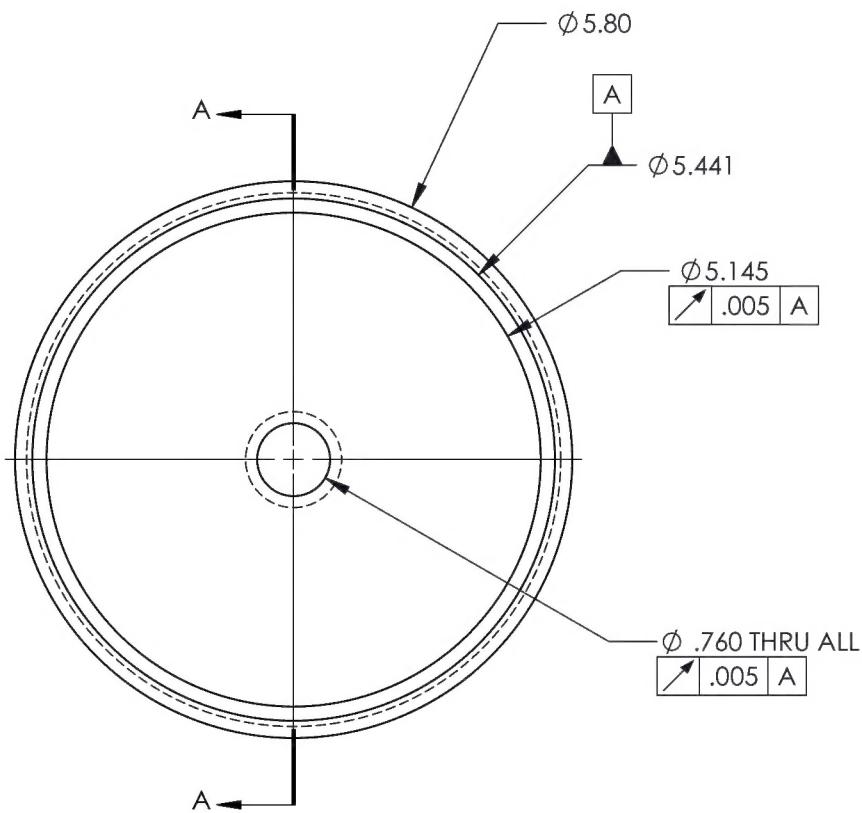


DART AEROSPACE		
TITLE ROLLER BEARING PULLER		
DWG NO. RB0006-814-00660		REV 2
MAT'L		DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED D Weil
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT
.XX ± .01 ANGLES ± 5°		FINISH
.X ± .1		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		MD 369
SCALE	1:4	DATE 12/21/2005
SHEET 1 OF 4		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PRESS	4140/4142		2
			-2	1	CARRIER	4140/4142		3
			-3	4	FINGER	4140/4142		4
		B/O	-4	4	SOCKET HEAD CAP SCREW	STEEL	3/8-16 X 5/8 (MCMASTER-CARR #91251A621)	1
		B/O	-5	1	SOCKET HEAD CAP SCREW	STEEL	3/4-10 X 3-1/2 (MCMASTER-CARR #91251A849)	1
		B/O	-6	1	THIN THRUST WASHER	841 BRONZE	Ø3/4 I.D. X Ø1-1/4 O.D. X 1/8 (MCMASTER-CARR #5906K518)	1

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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SECTION A-A

NOTE: 125/
SURFACE FINISH ✓

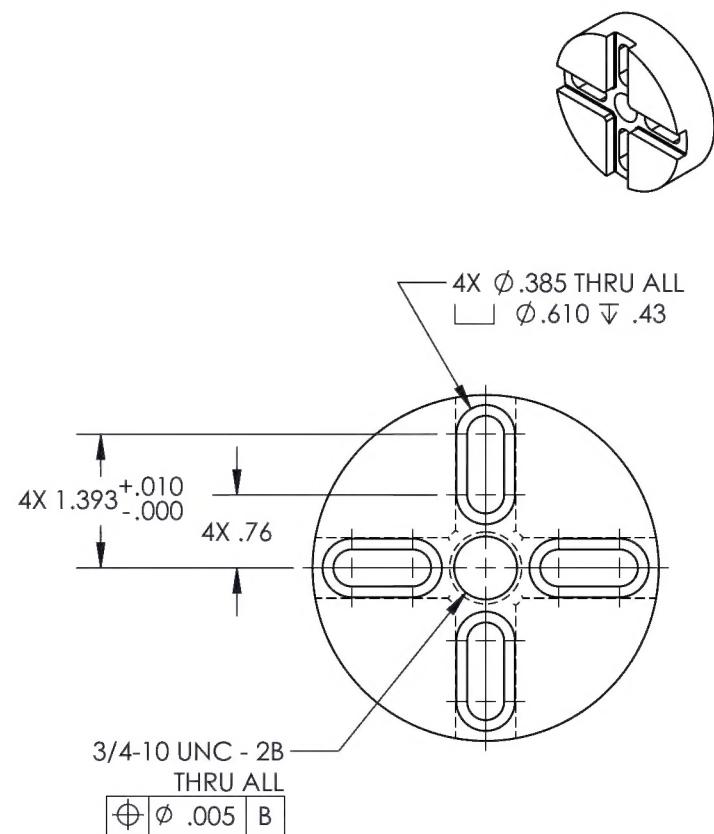
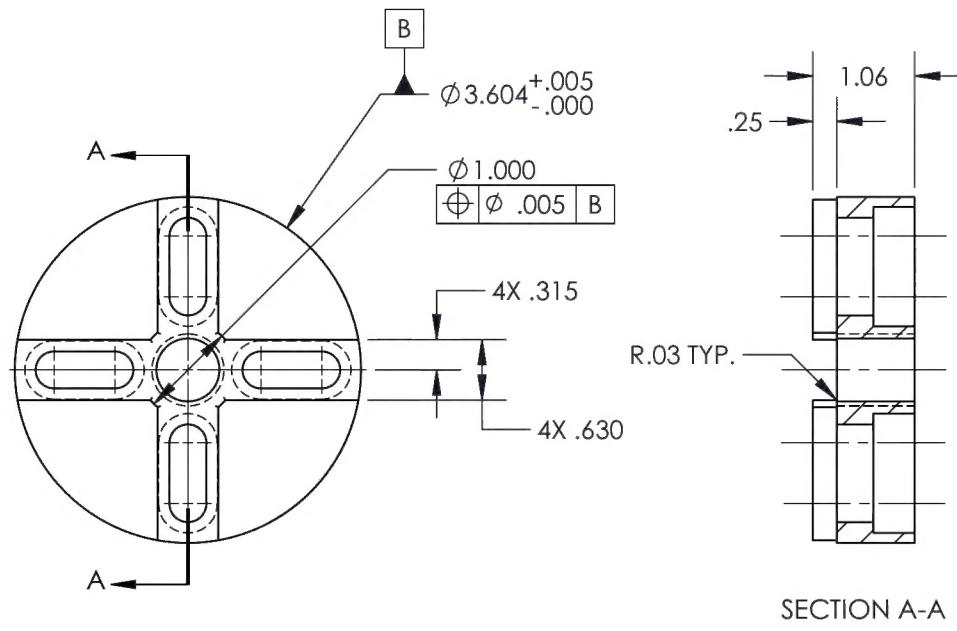
DART AEROSPACE	
TITLE	
DWG NO.	
MAT'L 4140/4142	DRAWN BY: PERRITT
	APPROVED <i>D. Weil</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT RC 35-40
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH BLACK OXIDE
	SPEC
	USED ON MODEL
	MD 369
SCALE 1:2	DATE 12/21/2005
	SHEET 2 OF 4

(-1)

PRESS

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE: 125
SURFACE FINISH

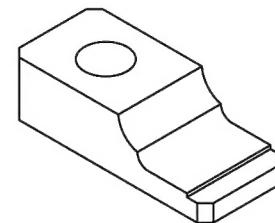
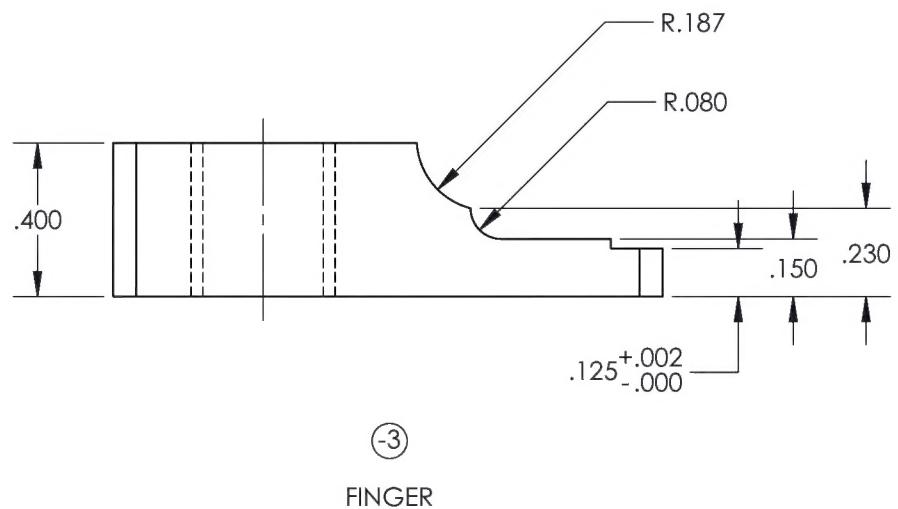
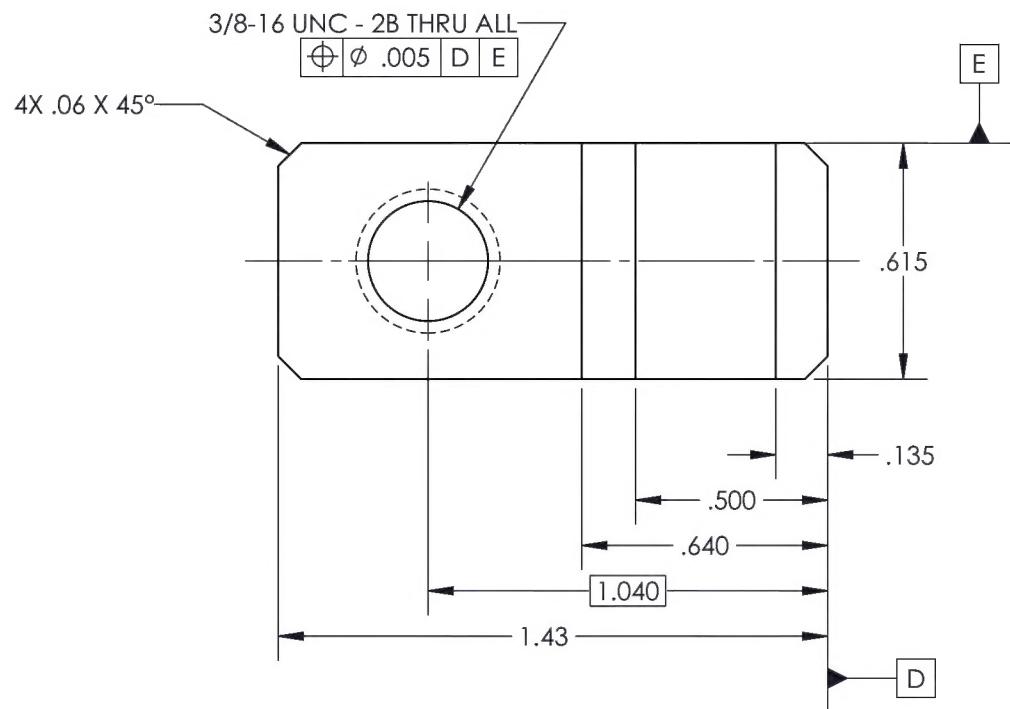
DART AEROSPACE	
TITLE	
ROLLER BEARING PULLER	
DWG NO. RB0006-814-00660-2	
REV 2	
MAT'L 4140/4142	
DRAWN BY: PERRITT	
APPROVED <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX +/- .005 FRACTIONS +/- 1/8	
.XX +/- .01 ANGLES +/- 5°	
.X +/- .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
HEAT TREAT RC 35-40	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD 369	
SCALE 1:2	DATE 12/21/2005
SHEET 3 OF 4	

(-2)

CARRIER

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE: 125/
 SURFACE FINISH ✓

DART AEROSPACE	
TITLE	
DWG NO.	ROLLER BEARING PULLER
MAT'L	RB0006-814-00660-3
DRAWN BY:	PERRITT
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT RC 35-40
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH BLACK OXIDE
	SPEC
	USED ON MODEL
	MD 369
SCALE	2:1
DATE	12/21/2005
SHEET 4 OF 4	